

Heavy Vehicles and Equipment Paint Material Allowance Table – May 13, 2024

N.B. – The allowances for polyurethane paint factor in the paint materials used (polyurethane-base, varnish, primer coat, thinners, masking products, paint preparation systems (PPS), etc.). They do not take into account the cost of the infrastructure or equipment, such as paint booths, ventilation and filtrations systems, spray guns, etc.

Hino or Motorized recreational vehicles (RV) class A SEE Information Bulletin ERA G2020-06.

▶▶ Automotive Paint – Allowances

HOURLY RATES - POLYURETHANE PAINT		
CATEGORIES	COLOUR GROUPS	
REGULAR – SINGLE STAGE		
POLYURETHANE NO CLEAR <i>(Single stage)</i>	EA	\$73.77
	EAH	\$83.53
	EAM	\$101.71
	EAW	\$129.06
REGULAR – TWO-STAGE		
POLYURETHANE WITH CLEAR <i>(Base coat, clear coat)</i>	EB	\$87.62
	EBH	\$94.90
	EBM	\$108.09
	EBW	\$128.91
	EBX1	\$143.06
	EBX2	\$164.88
	EBX3	\$199.81
INDUSTRIAL <i>(Frame, tipper, heavy machinery, cistern, container, etc.)</i>	Coated part	\$100.97
	Uncoated part (bare)	\$142.39
STRIPPING	\$38.54	

SPECIAL FEATURES

N.B. – The appraiser must enter the vehicle colour code and colour group in the appraisal.

Note 1 – For the same appraisal, make a separate manual entry for each paint rate that is different, and enter the total amount, including material and labour. Also, state the number of paint hours.
Example:

$$(20\text{hrs paint} \times \text{hourly shop rate}) + (20\text{hrs} \times \text{hourly paint rate } \$) = \$ \text{ total material and labour}$$

Note 2 – In addition to the regular methods used to obtain the colour group, appraisers can also check out this web site^(*):

http://www.axaltacs.com/ca/en_CA.html

Steps to follow / Axalta

Member login: [ajusteurs](#)

Password: [quebec](#)

(*) GAA assumes no responsibility for the web site's content. Contact the site webmaster in case of technical difficulty.

Obtaining colour group codes STEPS TO FOLLOW

http://www.axaltacs.com/ca/en_CA.html

User Name

ajusteurs

Password

quebec

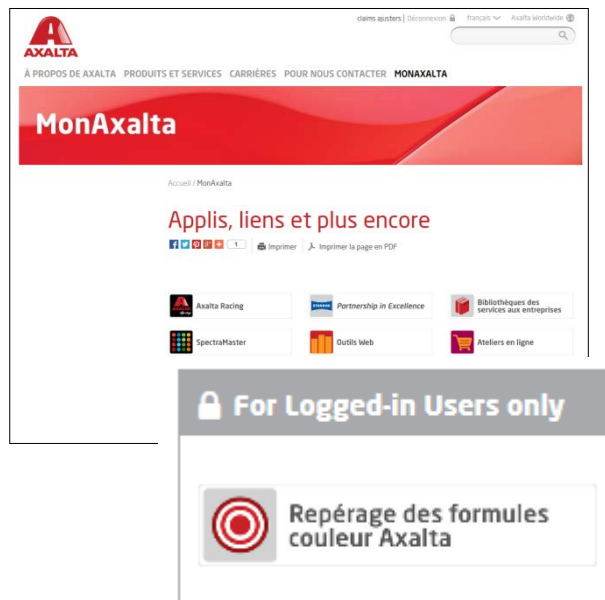
To help facilitate your work, the steps to follow on the Axalta site are illustrated. GAA is not responsible for the content on this site. Please contact the site webmaster if you experience technical difficulties.

Available in French only

1 Login



2 Finding Axalta colour codes



To complete the following stages, please read the terms and conditions.

3

Begin your search:

1. Select Transportation
2. Enter Form No. [No Formule]
3. Search [Chercher]

Ex.:

The screenshot shows a search form with the following elements:

- 'Tous les fabricants' dropdown menu
- 'Code contient' text input
- 'Couleur contient' text input
- 'Année =' dropdown menu with 'Toutes' selected
- 'No Formule' text input with 'No225' entered
- 'Toutes les applications' dropdown menu
- 'Effacer' and 'Chercher' buttons
- Brand logos: Cromax, nason, Transportation, General Industrial

This is a larger version of the search form shown in the previous block, highlighting the 'Transportation' category and the 'No225' entry in the 'No Formule' field.

4

Choose one the search results

Ex.:

N0225 WHITE	NATIONAL FLEET COLOR
N0225 WHITE	BELL TELEPHONE
N0225 WHITE	PENNA POWR & LIGHT
N0225 WHITE	PACCAR

N0225 WHITE	NATIONAL FLEET COLOR
N0225 WHITE	BELL TELEPHONE
N0225 WHITE	PENNA POWR & LIGHT
N0225 WHITE	PACCAR

5

Select one of the results obtained

Ex.:

The screenshot shows three buttons for color selection:

- IMRON ELITE SS (highlighted in yellow)
- IMRON ELITE BC
- IMRON ELITE EXPRESS SS

6 Select the **unit** and **quantity**, and confirm

Chercher Résultats Qualité Alt Format
7372EA - IMRON ELITE SS

Unités

Ounces **Tasse** Chopine Pinte Gallon

Contenant à rendements mixtes 75% plein

Quantité

- 1 +

O.K.

7 Jot down the group and close

7372EA - **IMRON ELITE SS**
Alt: (2003) CC: **CC: H**
Couleur: **WHITE**
MCY: **FLEET**
1 Tasse Imprimer

Colorant	Couleur	Montant
7200E	IMRON ELITE SINGLE STAGE	27.0
PT198	POWER TINT BINDER	50.9
PT199	POWER TINT BALANCER	79.3
PT181	YELLOW OXIDE	79.4
PT133	BLUE SHADE GREEN LS	79.6
PT107	LOW STRENGTH BLACK	81.6
PT101	WHITE	194.3
PT195	ADDITIVE FOR SOLIDS	199.0
7285S	REDUCER FOR SINGLE STAGE	225.5

Cum.

COV: 3.7
moins ex: 3.8

PDSEMB: 10.59 VS 1

Messages:

LA QUANTITE OBTENUE CORRESPOND AUX 3/4 D'UNE BOITE (SAUF
POUR LES GAL)

Conseils sur le nuançage: (Aucun conseil de nuançage disponible.)



AUTOMOTIVE PAINT

HOURLY RATES

[Effective as of January 1st, 2024]

- Allowance two-stage **\$52.20**
- Allowance three-stage **\$61.91**



Note: The appraisal software **must be used completely**. Refer to information bulletin ERA G2023-09 – Automotive Paint.